

This guide will show you how to separate the grip from the frame on the Smart Parts Ion paintball gun.

A close-up photograph of the rear of a black paintball marker. The marker has a blue trigger gun. Two red circles highlight the screws on the side plates. A warning label is visible on the top, and a power switch is located near the trigger gun. The text on the warning label reads: "WARNING: THIS IS NOT A TOY. MOVING OF THE MARKER MAY CAUSE SERIOUS INJURY OR DEATH. EYE PROTECTION DESIGNED FOR PAINTBALL MUST BE WORN BY THE USER AND ALL OTHERS WITHIN RANGE. READ ENTIRE OPERATOR'S MANUAL BEFORE USE. USER'S MANUAL SHOULD NOT BE USED FOR THE MARKER WITHOUT ABOUT 300 ELIMINATION." The power switch is labeled "POWER" and has a red indicator light. The trigger gun is labeled "D2F-FL".



## TOOLS:

- [3/32" Allen Wrench](#) (1)
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## Step 1 — Separate Body From Grip Frame



- Remove the front and rear 1" screws on the gun's grip frame using a 3/32" Allen Wrench.

## Step 2



- Remove the 12 mm screw on the top of the grip frame using a 3/32" Allen wrench.



## Step 3



- Separate the gun's body from the frame by gently pulling them in opposite directions.

## Step 4



- Remove the 1-1/4" screw that's attached to the blue tube above the front grip using a 3/32" Allen Wrench.

To reassemble your device, follow these instructions in reverse order.